

PC PRIMER / PU MIX RATIO SHEET

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PRIMERS & SEALERS

PREP LAYER · APPLY BEFORE TOPCOAT

CODE	PRODUCT	BY WEIGHT	BY VOLUME
PC PRIMER · GRAVITY GUN			
PC PRIMER	PC White PR Primer		1000ml
+ ND4100	Premium Thinners		300ml
PC PRIMER · PUMP GUN			
PC PRIMER	PC White PR Primer		1000ml
+ ND4100	Premium Thinners		200ml
NF 14952B · GRAVITY GUN			
NF 14952B	PU Primer		1000ml
+ NC942	Catalyst		500ml
+ DPU809	Thinners		200ml
+ ND5920	Thinners ALTERNATIVE		100ml
NF 14952B · PUMP GUN			
NF 14952B	PU Primer		1000ml
+ NC942	Catalyst		500ml
+ DPU809	Thinners		100ml
+ ND5920	Thinners ALTERNATIVE		50ml
FPU32TR · GRAVITY GUN			
FPU32TR	PU Sealer Acrylic		1000ml
+ CTN52	PU Catalyst		200ml
+ DPU809	TU Thinner		300ml
FPU32TR · PUMP GUN			
FPU32TR	PU Sealer Acrylic		1000ml
+ CTN52	PU Catalyst		200ml
+ DPU809	TU Thinner		200ml

BASE

BASE PRODUCT — the paint, primer or lacquer the recipe is built around.

+

ADDITION — catalyst or thinner mixed into the base at the listed ratio.

ALT

ALTERNATIVE THINNER — use instead of the thinner above; never mix both in the same batch.

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PAINT TOPCOATS

PIGMENTED · FINISH COLOUR COATS

CODE	PRODUCT	BY WEIGHT	BY VOLUME
OPP530 · GRAVITY GUN			
OPP530	PU Paint Topcoat	1000 gr	1000 ml
+ CTH31	PU Catalyst	500 gr	650 ml
+ DPU809	PU Thinner	100 gr	100 ml
+ ND5920	PU Thinner ALTERNATIVE	100 gr	100 ml
OPP530 · PUMP GUN			
OPP530	PU Paint Topcoat	1000 gr	1000 ml
+ CTH31	PU Catalyst	500 gr	650 ml
+ DPU809	PU Thinner	50 gr	50 ml
+ ND5920	PU Thinner ALTERNATIVE	50 gr	50 ml
CRGTAG · GRAVITY GUN			
CRGTAG	PU Paint Topcoat	1000 gr	1000 ml
+ CTH31	PU Catalyst	500 gr	500 ml
+ DPU809	PU Thinner	300 gr	300 ml
+ ND5920	PU Thinner ALTERNATIVE	100 gr	100 ml
CRGTAG · PUMP GUN			
CRGTAG	PU Paint Topcoat	1000 gr	1000 ml
+ CTH31	PU Catalyst	500 gr	500 ml
+ DPU809	PU Thinner	100–200 gr	100–200 ml
+ ND5920	PU Thinner ALTERNATIVE	100 gr	100 ml
LPP2530NC · GRAVITY GUN · WET LOOK			
LPP2530NC	PU Paint Wet Look	1000 gr	1000 ml
+ CTH46	PU Catalyst	1000 gr	1400 ml
+ ND5920	PU Thinner	300 gr	300 ml

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CLEAR LACQUERS

TRANSPARENT · TOPCOAT & WET-LOOK FINISHES

CODE	PRODUCT	BY WEIGHT	BY VOLUME
OPU66G10 · GRAVITY GUN			
OPU66G10	PU Clear Top		1000 ml
+ CT23	Catalyst		500 ml
+ DPU809	PU Thinners		300 ml
+ ND4291	Slow Thinners IF NEEDED MAX 5%		50 ml
OPU66G · PUMP GUN			
OPU66G	PU Lacquer Topcoat		1000 ml
+ CT23	PU Catalyst		500 ml
+ DPU809	PU Thinner		200 ml
+ ND4291	Slow Thinners IF NEEDED MAX 5%		50 ml
OPU79G · GRAVITY GUN · ACRYLIC			
OPU79G	PU Lacquer Acrylic		1000 ml
+ CTN52	PU Catalyst		200 ml
+ DPU809	TU Thinner		300 ml
OPU79G · PUMP GUN · ACRYLIC			
OPU79G	PU Lacquer Acrylic		1000 ml
+ CTN52	PU Catalyst		200 ml
+ DPU809	TU Thinner		200 ml
CR4072 · WET LOOK			
CR4072	PU Lacquer Wet Look	1000 gr	1000 ml
+ CTH46	PU Catalyst	1000 gr	1000 ml
+ ND5920	PU Thinner	300 gr	300 ml
OPU60 · GRAVITY GUN · PARQUET			
OPU60	PU Clear Parquet		1000 ml
+ CT35	Catalyst		1000 ml
+ DPU809	PU Thinners		300 ml
+ ND4291	PU Slow Thinners IF NEEDED MAX 5%		50 ml
OPU60 · PUMP GUN · PARQUET			
OPU60	PU Clear Parquet	1000 gr	1000 ml
+ CT35	PU Catalyst	1000 gr	1000 ml
+ DPU809	PU Thinner	100 gr	100 ml
+ ND4291	PU Slow Thinner IF NEEDED MAX 5%	50 gr	50 ml

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